AMENDED CLAIMS

Claims 1-7 (canceled).

Claim 8 (currently amended) The method of making a lint-free anti-static wiper/tack cloth, comprising the steps of providing a substrate, passing the substrate through a bath containing ~~chemical agents~~ a solvent and an alkyl quaternary ammonium salt and being resin free, squeezing the substrate under high pressure to remove excess chemicals, passing the substrate through an oven at elevated temperatures for curing the wiper/tack cloth, wherein the tack cloth is not pressure sensitive and cutting the substrate into desired lengths such that the substrate becomes anti-static and additionally will capture dirt and dust particles.

Claim 9 (original) The method of claim 8, wherein the substrate comprises a roll of substrate which is unwound and passed through the bath.

Claim 10 (currently amended) The method of ~~claim 9~~ claim 1, wherein the substrate passes through the ~~bath~~ oven at approximately 40 feet per minute and at a temperature between approximately 280°F to 350°F.

Claim 11 (original) The method of claim 8, wherein the substrate comprises a knitted continuous synthetic filament.

Claim 12 (original) The method of claim 11, wherein the synthetic filament is a polyester filament.

Claim 13 (original) The method of claim 8, wherein the wiper/tack cloth is cut by a heated tool which cuts and seals the wiper/tack cloth to eliminate loose fibers.

Claims 14-17 (canceled).

Claim 18 (original) The method of claim 8, wherein the substrate is squeezed between two rollers wherein approximately 2,500 pounds of total force is applied to the rollers.

Claim 19 (original) The method of claim 8, wherein the substrate is formed from a woven material.

Claim 20 (original) The method of claim 8, wherein the substrate is formed from a non-woven material.

Claim 21 (original) In the method of wiping down vehicles in the painting department of an automotive manufacturing plant, wherein lint build-up on the vehicles during the wiping operation often requires re-wiping, re-painting or other re-working operations, thereby contributing to a substantial reduction in manufacturing efficiency, the improvement comprising the steps of providing tack cloths made from a woven synthetic filament and impregnated with a quaternary ammonium salt, and wiping down the finish of the vehicles with the tack cloths to preclude substantial lint build-up on the vehicles and the consequent expenses incurred in re-wiping, re-painting or other re-working operations, thereby substantially improving the manufacturing efficiency in the plant.

Claim 22 (original) The method of claim 21, wherein the tack cloths are free of loose ends around the respective edges thereof.

Claim 23 (original) The method of claim 22, wherein the tack cloths have heat sealed edges to eliminate lint.

Claim 24 (original) The method of claim 22, wherein the tack cloths have knitted edges to eliminate lint.

Claim 25 (original) The method of claim 21, wherein the tack cloths are formed from a polyester filament.